

Supply Chain Management in LSRT industry: differences between theory and practice

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Abstract: The large scale-retail trade (LSRT) is an industry worth over 80 billion euro in 2017 only considering the turnover of the eight major Italian groups. However, such high levels of turnover are typically characterized by very low margins. Therefore, more than in other industries, companies here strive for process efficiency and cost reduction. From an academic view, literature is plenty of theoretical contributions addressing optimization in operations, logistics, distribution and warehousing processes. However, because of the LSRT industry historical evolution, most attention is traditionally devoted to commercial policies rather than engineering methods, and best practices in these areas are uncommon. On top of this, LSRT company supply chain processes are extremely complex, due to a number of peculiarities, mainly originating from the vast variety of products along with their assorted characteristic. Indeed, traditional supply chain mathematical approaches always require significant simplifying assumptions or hypotheses when approaching LSRT company problems; this often impede the practical applicability of the proposed optimization models. The aim of this paper is investigating if and how the main Operations & Supply Chain Management (O&SC) approaches and techniques in scientific literature can be actually applied in the LSRT industry. This is reached through an extensive review of all the simplification and assumptions hypothesized in the theoretical models in literature, and the relative weighting of their criticality, achieved through a survey to managers of two major LSRT Italian companies. The results show which simplification and assumptions shall be accepted to apply a model or technique to the specific industry, and which are unacceptable or too simplistic. This evidence may help academics in the development of studies and researches to address real and practical issues in the LSRT industry, while also providing a support to LSRT companies managers in the decision to exploit a certain analytical model or technique for their case.

Keywords: Large scale-retail trade; optimization; assumptions; theory vs practice.

1.Introduction

“In theory there is no difference between theory and practice. In practice there is.” This popular quote by Yogi Berra, a baseball player, is often used to criticize the academic scientific approach and emphasizing the gap between scientific research and the real world. Although this statement is not always valid, it is grounded in truth; for this reason, it is important to give evidence to researchers of the possible risks related with the separation between academic research and practical needs, showing the right direction for future researches. This concept has a general validity in all research fields, but it assumes greater importance when focusing the attention on the industrial management, where scientific – or quantitative – approaches are used to optimize processes which impact on the balance sheet. The risk of separating theory and practice has been masterly described by Hopp and Spearman in their textbook “Factory Physics” (2000), well known among the major operations management schools around the world: “Although the separation between models and reality existed right from the start of the operations management (OM) literature, it grew steadily worse. As OM became increasingly established as an academic discipline, fewer and fewer researchers drew directly on manufacturing facilities as a source of problems. Stylized standard problems became objects of volumes of

research [...]. A classic example of this trend occurred in the field of flow shop scheduling, which was initiated by the publication of a paper by Johnson in 1954. Johnson's paper considered the problem of minimizing the total amount of time to process a fixed number of jobs (called makespan) on a two-machine production line. The processing times were assumed fixed and known, but not identical. The only issue, therefore, was the order in which to do the jobs on the machines. Johnson derived a simple and intuitive algorithm for computing an optimal schedule for this problem. Unfortunately, the problem itself virtually never occurs in industry. Most manufacturing settings have jobs entering the system continually, so the issue of how to schedule a fixed number of jobs to minimize make span is not relevant. However, the problem is of interest mathematically, because when the number of machines in the line is larger than three, it becomes very difficult (in a theoretical mathematical sense). Because researchers drew their inspiration from the literature and not from industry, Johnson's paper spawned an enormous number of follow-on papers addressing variations of his original problem. For the most part the variations were no more realistic than the original, and a recent survey of the flow shop scheduling research could find almost no evidence of influence on scheduling practice. Dudek, Panwalkar, and Smith (1992) summed up the history of this research area as follows: "At this time, it appears that one research paper (that by

Johnson) set a wave of research in motion that devoured scores of person-years of research time on an intractable problem of little practical consequence. Similar stories can be told for other areas of the operations management literature, such as aggregate planning, inventory control, equipment replacement, and capacity planning. Throughout the OM field, far more was published than practiced" (Hopp and Spearman, 2000). Previously, in an article in the *Journal of Operations Management* in 1980, Buffa suggested that: “we should look for topics from practice that deal with broader problem definition and performance criteria in order to narrow the gap between theory and practice”, and in 1990 McCutcheon and Meredith in their paper “Conducting case study research in operations management” stated: “Knowledge of how operations systems work can be enhanced significantly through contact with the “real-world” conditions that OM models seek to describe”. Also Sheikhzadeh and Heidari (2012) concluded that there is a significant gap between research and practice in OM while, more recently, Sodhi & Tang (2014) presented a way for senior researchers to help future doctoral students in Operations Management claiming that: “there is growing pressure for conducting collaborative research that is relevant to practice [...] there should be a real world situation that motivates the research stream and a potential (or actual) application for external consistency”. In general, the topic is timidly recurring in literature, as it seems the academic community fears to remind that any research must be applicable to real world; differently, may be dramatically labelled as useless. Beyond this, to the authors it appears that there are no notable contributions analysing the gap between mathematical models and industrial application in details. Restricting to a specific industry and to a specific scientific area, aim of this paper is investigating the applicability of supply chain optimization methods to Large Scale Retail Trade (LSRT) through a detailed analysis of the reasonableness of the hypotheses, assumptions and simplifications used in their formalization and described in the scientific literature. The research focuses on this specific industry following some previous researches which already evidenced the peculiar constraints and characteristics that strongly limits the application of optimization models (Lucci, Schiraldi, & Vincenzi, 2017). The research methodology is based on an extensive literature review of the supply chain management models specifically applied to LSRT cases. From this review, contribution by contribution, all the hypotheses, assumptions and simplifications defined by the various authors have been identified, classified and reorganized into four areas: purchasing, warehousing, distribution, shelf management. Then, a survey has been built and submitted to a panel of 16 experts from LSRT companies. These experts have been asked to evaluate the reasonableness of the hypotheses, assumptions and simplifications choosing between:

- totally acceptable;
- sufficiently acceptable;
- acceptable or unacceptable according to cases;
- hardly acceptable;
- completely not acceptable.

The results highlight which hypotheses, assumptions and simplifications are more or less acceptable in a real context; this is especially useful to guide future development of optimization models aiming at solving LSRT problems. This contribution therefore intends to provide an important element of reflection for the development of future research when this is oriented towards this specific industry.

2.Literature review

The literature review represents the central point of this research: the search was led by the following key words on Science Direct database: <“supply chain management” OR “operations management” OR “warehousing” OR “distribution” OR “purchasing” OR “shelf management”> AND “large-scale retail trade”; the strings have been first searched in “title and abstract” beyond in the author-specified keywords. Due to the few results found, in order to expand the research base, the search has been widened to the entire article text. This has yielded a number of contributions not specifically focused on LSRT; those articles not excluding the application of the proposed models to this specific industry have been included in the review. As a result, the total number of the considered contributions is 113. A deep dive analysis of these contributions has been done identifying all the hypotheses, assumptions and simplifications in the text. This work required considerable effort because, as known, these hypotheses, assumptions and simplifications are seldom clearly listed in a specific paragraph; rather they are very often scattered throughout the article text. On top of this, a malpractice of not evidencing the hypotheses, assumptions and simplifications emerged in various contributions, especially when these were particularly binding for the proposed model applicability.

All the identified hypotheses, assumptions and simplifications have been divided into the four cited areas, according to the focus of each contribution: purchasing, warehousing, distribution and shelf management. The results are listed in the appendix. It is important to note that the same hypotheses or assumptions or simplifications can be repeated in different tables, since these can be used in different contributions focusing on different supply chain management aspects. Going through all the list it is interesting to note that some of the hypotheses would seem unreasonable even from a purely academic perspective, for example: “Products can still be shipped to the stores even if expired”; “Truck capacity is unlimited”; “All stores have the same capacity”; “The warehouse has unlimited capacity”; “All products are of the same family”. Although some of these hypotheses, derive from the fundamental theoretical models where the modern OM studies are based on, e.g. Wilson’s model, it should be clear to any researcher that keeping these hypotheses in the development of models oriented to solve real world problems may easily preclude their applicability.

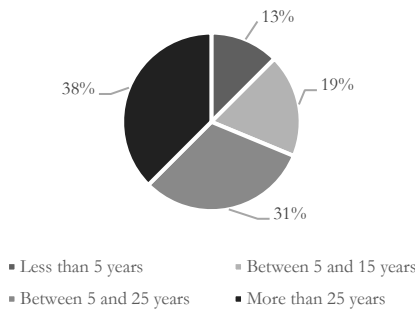
A survey has been designed and addressed to 16 experts, belonging to four major companies in the Italian LSRT industry. The results are reported in the graphs in Fig.1-4.

3. Discussion

Important considerations can be drawn analysing the opinions of the managers and the frequency with which each hypotheses, simplifications or assumptions have been adopted in the scientific literature. Among the hypotheses, assumptions and simplifications more critical because of they have been judge to be completely not acceptable, we can find: "Products can still be shipped to the stores even if expired"; "Products can still be shipped to the stores even if damaged"; "There are no discounts or similar when purchasing products"; "The warehouse has unlimited capacity"; "Handling activities happen in zero time"; "Trucks' capacity is unlimited"; "The stores can be reached by every type of vehicle"; "All stores have same capacity"; "All products have the same facing (occupy the same shelf space)". These are the main hypotheses, assumptions and simplification that researchers should take into consideration for future model developments of LSRT

industry. Other hypotheses, assumptions or simplification, although widespread, are less critical because they are judged more acceptable by the panel, for example: "The life of the product is known in advance"; "Selling prices are known in advance"; "Replenishment time is known and constant"; "The holding cost of a product is known and constant"; "Seasonality is known and predictable"; "Transportation time is known and constant". The frequency of hypothesis, assumptions and simplification such as "Products can still be shipped to the stores even if damaged"; "Handling activities happen at zero costs"; "There is only one type of internal transport system", is fortunately limited as they have also been rated as unreasonable. Finally, hypotheses, assumptions and limitations such as "The holding cost of a product is calculated as a percentage of its price; Seasonality is known and predictable; Selling prices for back-orders are known in advance; The shipper is perfectly reliable;

Experts' work experience



Experts' functions

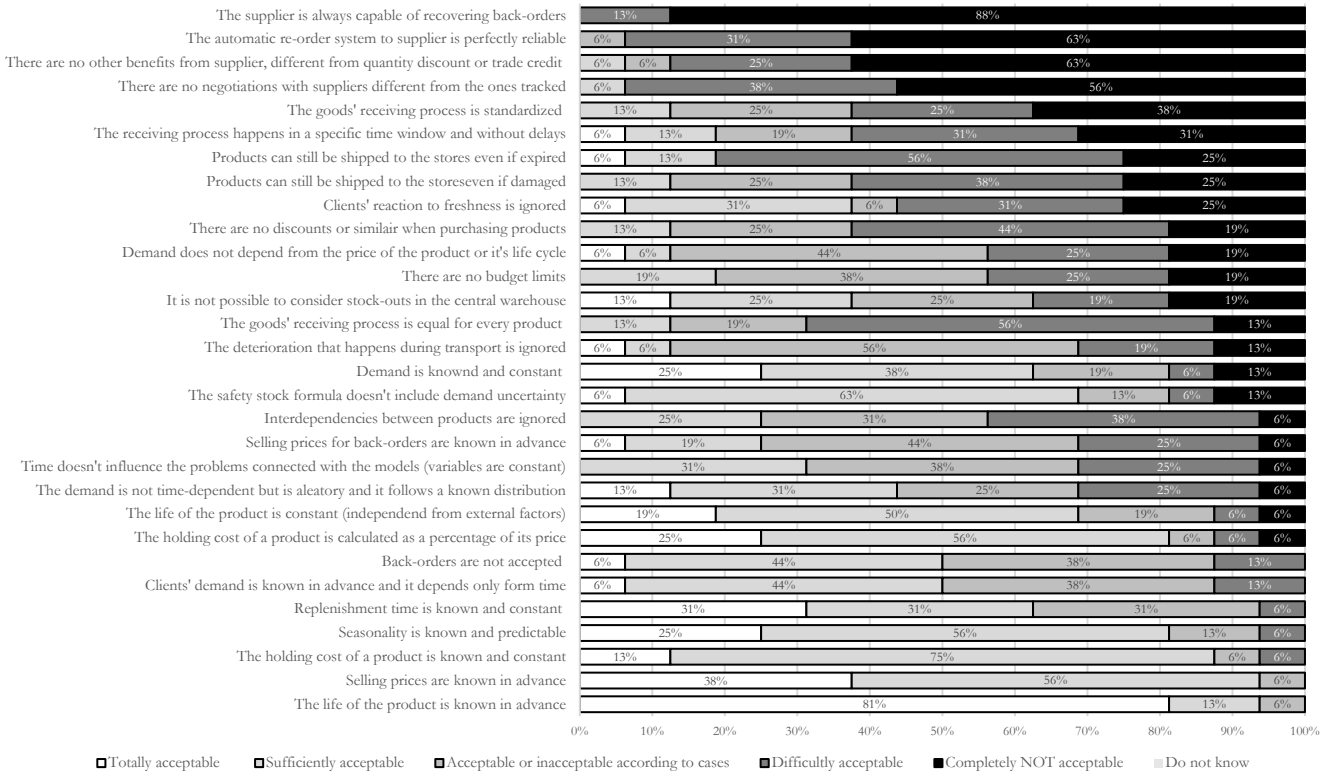
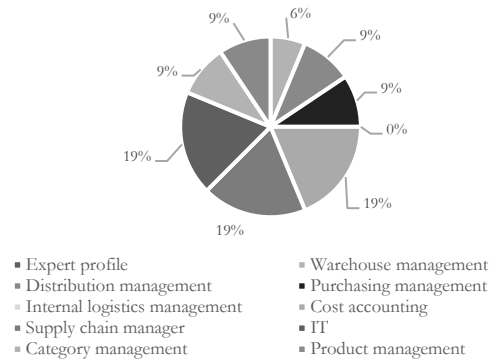


Figure 1: Purchasing area hypotheses, assumptions and simplifications acceptability survey results

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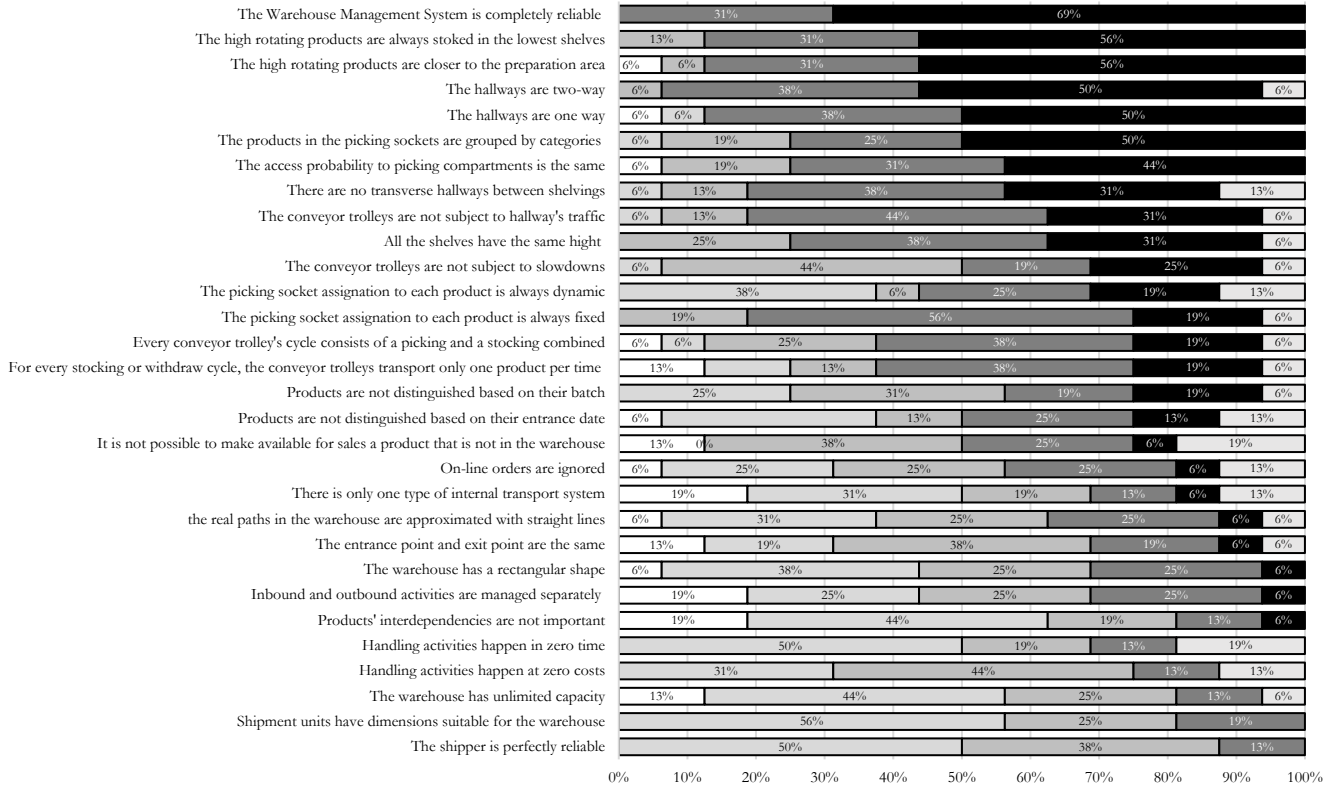


Figure 2: Warehouse area hypotheses, assumptions and simplifications acceptability survey results

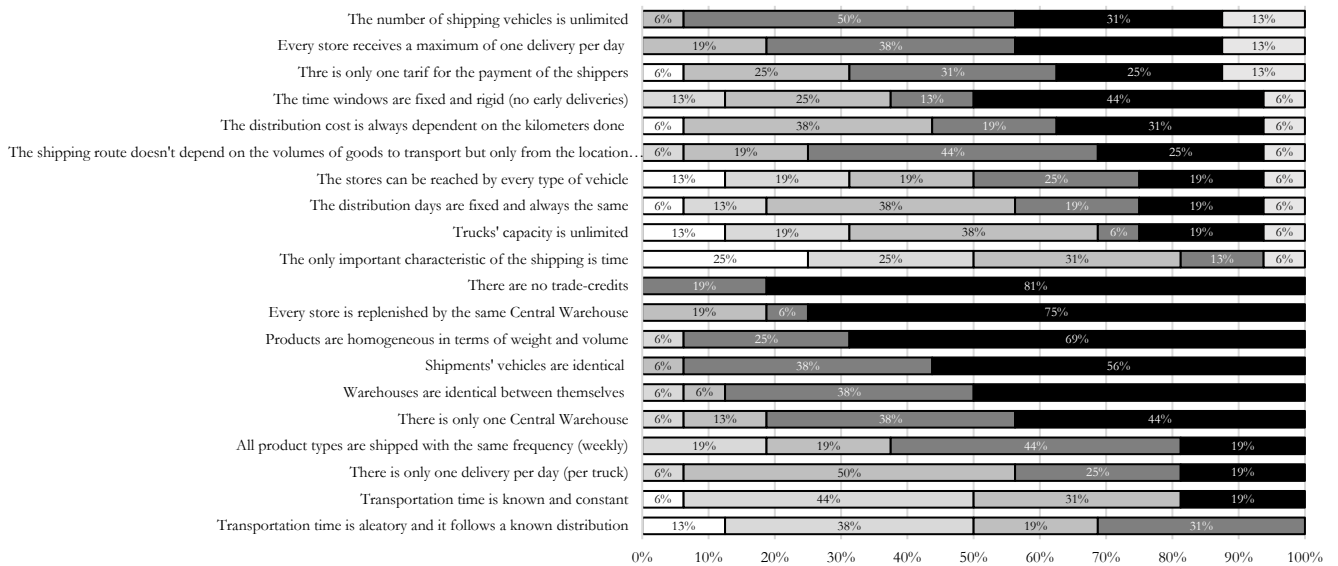


Figure 3: Distribution area hypotheses, assumptions and simplifications acceptability survey results

“Inbound and outbound activities are managed separately” are considered the least critical because they are less common in the literature and also according to the experts’ indications. Graph in Fig. 5 shows the total results divided by the four categories along two axes: the x axes is the hypothesis frequency occurs in the literature within each of the four areas, while the y axis represents the reasonableness level of the hypotheses according to the survey results. For each hypotheses, assumptions and simplification a value has been assigned by weighing the

answers of the survey experts, i.e. 1 when the expert answer was completely not acceptable and 5 when it was totally acceptable. If the value of the weighted sum is high, a low level of hypothesis acceptability has been associated. From the graph in Figure 5 it emerges that the hypotheses used in the distribution models appear to be more acceptable with respect to those used in the shelf management and warehouse management models. The latter, specifically, seem to be more vulnerable to the criticism related to the difference between theory and practice.

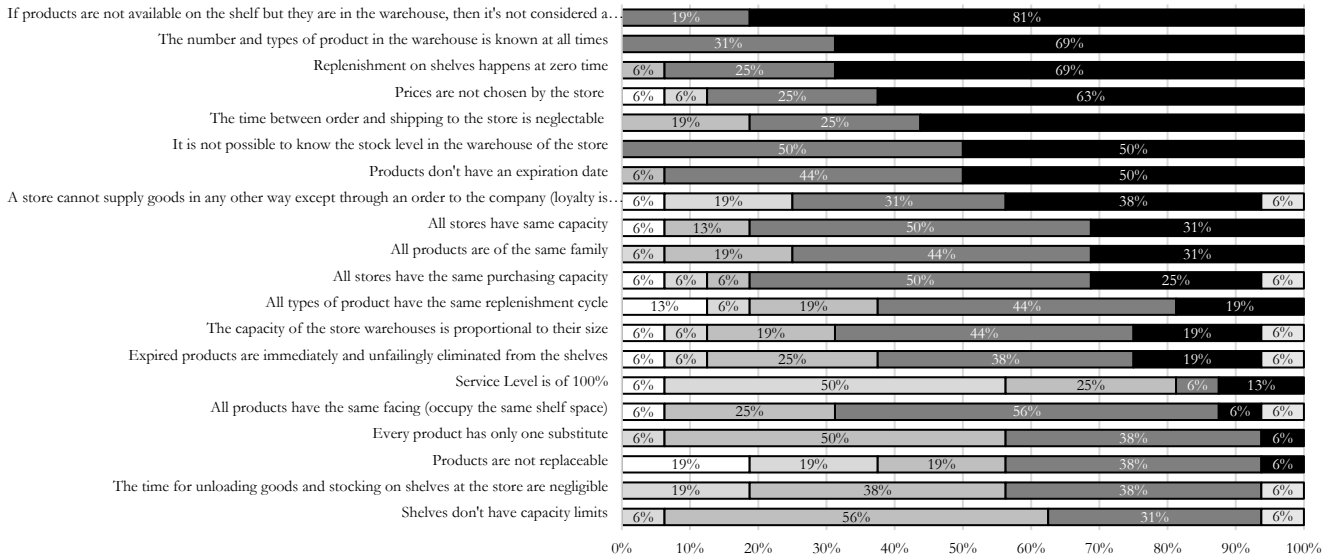


Figure 4: Shelf management hypotheses, assumptions and simplifications acceptability survey results

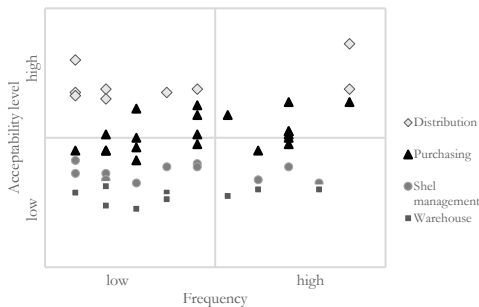


Figure 5: Hypotheses acceptability VS frequency

4. Conclusion

In this work the authors wanted to critically analyse the set of all the hypotheses, assumptions and simplifications used by researchers in the development of SCM models LSRT Industry. The methodology mainly leveraged on two activities: a complete review of 113 scientific articles and the consequent identification of the hypotheses, assumptions and simplifications there reported. Subsequently, a survey was built with the aim to ask to LSRT experts to evaluate the acceptability level of each hypothesis, assumption and simplification. As a result, it emerged that there is a great number of common hypotheses in scientific literature which shall be considered unacceptable, for applications in this specific industry. These hypotheses, probably inherited from the hystorical OM theoretical models, should be treated with caution by researchers. If it is true that a simplifying hypothesis can allow the development of a nice and easily computable model, it is also true that a drastic hypothesis can be unacceptable in practical cases. This does not mean that the specific hypothesis should be excluded at all; rather, the researcher has the responsibility to demonstrate that choosing to adopt it does not significantly shift the results when the proposed model is applied in a real context. Therefore, this research paper offers several points for reflection to academics for the development of future

research; it does not intend to draw up a list of hypotheses, assumptions and simplifications to be banned; rather only suggests greater caution to use them, on top of reminding to young researchers to develop models with a practical applicability.

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Appendix is available for download from www.dropbox.com/s/kdf9mnzyl46evg8/APPENDIX_Supply_Chain_Management_in_LSRT_industry.pdf?dl=0

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